



TYPE APPROVAL CERTIFICATE

Certificate No:
TAK000002C
Revision No:
2

This is to certify:

That the Sandwich Core Materials

with type designation(s)
Divinycell® HP; HP60, HP80, HP100, HP130, HP160, HP200, HP250

Issued to
DIAB International AB
Laholm, Sweden

is found to comply with
DNV rules for classification – Ships
DNV rules for classification – High speed and light craft
DNV class programme DNV-CP-0084 – Type approval – Sandwich core materials

Application :

Core material for sandwich construction. The core material (HP100 to HP250) is approved for use in areas exposed to slamming and slamming fatigue.

Product(s) approved by this certificate is/are accepted for installation on all vessels classed by DNV.

Issued at **Hamburg** on **2021-12-21**

for **DNV**

This Certificate is valid until **2026-12-20**.

DNV local station: **Gothenburg FIS**

Approval Engineer: **Gabi Dau**

Thorsten Lohmann
Head of Section

This Certificate is subject to terms and conditions overleaf. Any significant change in design or construction may render this Certificate invalid. The validity date relates to the Type Approval Certificate and not to the approval of equipment/systems installed.

LEGAL DISCLAIMER: Unless otherwise stated in the applicable contract with the holder of this document, or following from mandatory law, the liability of DNV AS, its parent companies and their subsidiaries as well as their officers, directors and employees ("DNV") arising from or in connection with the services rendered for the purpose of the issuance of this document or reliance thereon, whether in contract or in tort (including negligence), shall be limited to direct losses and under any circumstance be limited to 300,000 USD.



Product description

Divinycell® HP; HP60, HP80, HP100, HP130, HP160, HP200 and HP250.

Core material for sandwich construction. A resilient, closed cell, foam sheet consisting of a polymeric alloy of a cross-linked aromatic polyurea and a linear vinyl polymer with dimensional stability at temperatures up to 130°C.

The following manufacturer's specified values are confirmed by type testing:

Properties	Test Method	HP60	HP80	HP100	HP130		
Tensile Strength ¹⁾	ASTM D1623	1,8	2,8	3,5	4,8	MPa	msv
Tensile Strength ¹⁾	ASTM D1623	1,5	2,2	2,5	3,5	MPa	msmv
Tensile Modulus ¹⁾	ASTM D1623	75	100	130	175	MPa	msv
Tensile Modulus ¹⁾	ASTM D1623	57	80	105	135	MPa	msmv
Compressive Strength ¹⁾	ASTM D1621	0,95	1,5	2,0	3,0	MPa	msv
Compressive Strength ¹⁾	ASTM D1621	0,85	1,2	1,65	2,4	MPa	msmv
Compressive Modulus ¹⁾	ASTM D1621-B-73	80	105	135	170	MPa	msv
Compressive Modulus ¹⁾	ASTM D1621-B-73	58	90	115	145	MPa	msmv
Shear Strength	ASTM C273	0,85	1,25	1,6	2,2	MPa	msv
Shear Strength	ASTM C273	0,75	1,0	1,4	1,9	MPa	msmv
Shear Modulus	ASTM C273	20	28	35	50	MPa	msv
Shear Modulus	ASTM C273	18	22	28	40	MPa	msmv
Shear Strain	ASTM C273	23	40	40	40	%	msv
Density	ASTM D1622	65	80	100	130	kg/m ³	msv
Density	ASTM D1622	62	72	90	117	kg/m ³	msmv
Slamming Grade Testing, Shear Strength	ASTM C393	²⁾	²⁾	>1,4 (msmv)	³⁾	MPa	
				>1,6 (msv)			

Properties	Test Method	HP160	HP200	HP250		
Tensile Strength ¹⁾	ASTM D1623	5,4	7,1	9,2	MPa	msv
Tensile Strength ¹⁾	ASTM D1623	4,0	6,3	8,0	MPa	msmv
Tensile Modulus ¹⁾	ASTM D1623	205	250	320	MPa	msv
Tensile Modulus ¹⁾	ASTM D1623	160	210	260	MPa	msmv
Compressive Strength ¹⁾	ASTM D1621	3,4	5,4	7,2	MPa	msv
Compressive Strength ¹⁾	ASTM D1621	2,8	4,5	6,1	MPa	msmv
Compressive Modulus ¹⁾	ASTM D1621-B-73	200	310	400	MPa	msv
Compressive Modulus ¹⁾	ASTM D1621-B-73	175	265	350	MPa	msmv
Shear Strength	ASTM C273	2,6	3,5	4,5	MPa	msv
Shear Strength	ASTM C273	2,2	3,2	3,9	MPa	msmv
Shear Modulus	ASTM C273	60	73	97	MPa	msv
Shear Modulus	ASTM C273	50	65	81	MPa	msmv
Shear Strain	ASTM C273	40	45	45	%	msv
Density	ASTM D1622	160	200	250	kg/m ³	msv
Density	ASTM D1622	145	180	230	kg/m ³	msmv
Slamming Grade Testing, Shear Strength	ASTM C393	³⁾	³⁾	6,0	MPa	

¹⁾ Perpendicular to the plane. All values measured at 23°C.

²⁾ Not approved for use in areas exposed to slamming and slamming fatigue.

³⁾ Not tested to slamming and slamming fatigue requirements

Remarks:

Standards used for Type Testing are others than required in the Rules/Standards.

Legends:

msmv = Manufacturer's Specified Minimum Value

msv = Manufacturer's Specified Value (average values)

Slamming Grade Testing - test panel lay-up for HP250:

- skins comprising 1 layer 200 g/m² and 5 layers 800/100 g/m², with total thickness of approx. 6 mm

- resin used for both lay-up and joints: Reichhold's PolyLite 505
- core material used was HP250 with thickness 45 mm

Slamming Grade Testing - test panel lay-up for HP100:

The adhesive system used in the slamming tests is POLYLITE® 506-647 (a polyester resin)

Responsibility

The Company (stated on the front page of this Certificate) takes the responsibility that both design and production are in compliance with Rules, Standards and/or Regulations listed on page 1 of this certificate.

Application/Limitation

The core material (HP100 to HP250) is approved for use in areas exposed to slamming and slamming fatigue.

DIAB AB, Laholm, Sweden – Manufacturer of **Divinycell® HP60, HP80, HP100, HP130, HP160, HP200, HP250**

DIAB S.p.A., Longarone, Italy – Manufacturer of **Divinycell® HP80, HP100**

DIAB New Materials (Zhanjiagang) Co., Ltd., Zhangjiagang, China – Manufacturer of **Divinycell® HP80**

Assessed production site

Diab AB
Norra Sofieroleden 8
312 32 Laholm
Sweden

DIAB S.p.A.
Via Alemagna, 29
32013 Faè di Longarone BL
Italy

DIAB New Materials (Zhanjiagang) Co., Ltd.
No. 56 Nanhai Road, Yangtze River industrial Park
215634 Zhangjiagang, Jiangsu Province
China

Type Approval documentation

1. Previous Type Approval Certificate Nos. K-5701 & K-5127.
2. Assessment Report from DNV GL Gothenburg of 2015-01-27.
3. Assessment Report from DNV GL Venice of 2014-12-01.
4. Application for Type Approval of 2015-08-14.
5. Description of changes to certificate, dated 2014-03-17.
6. DNV GL Report No. 2015-3081, Rev. 0 "Testing of Divinycell IPN100" of 2015-04-14.
7. Various correspondences between DIAB AB and DNV GL during 2014 and 2015.
8. Email and letter from DIAB Inc. of 2013-08-07.
9. Survey Report from DNV Malmø of 2012-05-03.
10. Letter from DIAB AB of 2010-08-17, plus Technical Data Sheet for Divinycell® HP, October 2010.
11. Email from DIAB Group of 2009-04-02, incl. test results for Divinycell® HP60.
12. Letter from DNV Malmø of 2007-06-15, incl. test results for Divinycell® HP80 to HP250.
13. Email from DIAB of 2006-10-13, incl. Technical Specification Divinycell® HP, Rev. 01, April 2006.
14. Assessment reports TA401, dated 2020-07-29 Zhangjiagang, 2019-09-12 Laholm. 201-09-24 Longarone
15. Technical report No. 21-115, dated 2021-11-24
16. TDS rev.22, dated 07-2017 and SDS rev.4 dated 2019-02-10

Tests carried out

Type Testing carried out in accordance with **Type Approval documentation**.

Marking of product

Product shall be marked with *manufacturer's name, place of production and type designation*.

The marking is to be carried out in such a way that it is visible, legible and indelible. The marking of product is to enable traceability to the DNV Type Approval Certificate.

Periodical assessment

Periodical assessments will be required after 2 years and after 3.5 years (retention surveys) and for renewal after 5 years (renewal survey).



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A production site with a valid Approval of Manufacturer (AoM) certificate for material in question is exempted from the obligation concerning retention and renewal assessments.
This certificate is only valid if required periodical assessments are carried out with satisfactory results. To check the validity of this certificate, please look it up in <https://approvalfinder.dnvgl.com>

END OF CERTIFICATE